# BREATHING AIR FILTER set BRAIRFC<sup>TM</sup>

## **DESCRIPTION**

BRAIRFC<sup>TM</sup> point of use filter set has been specifically developed for high efficient preparation of top quality breathing air. On request BRAIRFC<sup>TM</sup> filter set can be supplied with wall mounting brackets, pressure regulator and quick couplings.

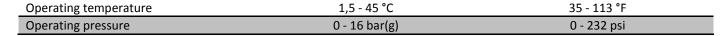
## APPLICATIONS(1)

Breathing air

(¹)BRAIRFC™ filter housing can be used in variety of applications.

For applications not listed please contact us or your local dealer.





## **MATERIALS**

Housing material	Aluminum
Fittings, Screws	Brass, Brass-zinc plated, Steel
Cover	ABS
Sealing	NBR
Corrosion protection	Anodized
Outside protection	Powder paint coated (Epoxi-polyester base)
Lubricant	Shell cassida grease RLS 2
Endcaps	PA6
Filter media	Borosilicate micro fibres
Adsorption material	Activated carbon
Catalyst material	Hopcalite
Drainage media	Polyester
Bonding	Polyurethane
Support	Stainless Steel 1.4301

## **DIFFERENTIAL PRESSURE DROP**

To reach required pressure drop reduce the flow.

It is strongly recommended to reduce the flow so that pressure drop on BR-AIRFC is below 770 mbar

FILTER ELEMENT	DI	ar] AT % OF NOMINAL FL	ow	
SIZE	25%	50%	75%	100%
07050 (S+H <sup>2</sup> +A <sup>2</sup> )	60	120	190	240
14050 (S+H <sup>2</sup> +A <sup>2</sup> )	76	150	236	300
12075 (S+H <sup>2</sup> +A <sup>2</sup> )	80	160	250	320
22075 (S+H <sup>2</sup> +A <sup>2</sup> )	230	460	700	920*
32075 (S+H <sup>2</sup> +A <sup>2</sup> )	183	770*	1166*	1540*
50075 (S+H <sup>2</sup> +A <sup>2</sup> )	706	1410*	2126*	2880*





## **SIZES**

FILTER	PIPE SIZE	FILTER	FLOW CA	DIMENSIONS [mm]				VOLUME	WEIGHT	
SET	[inch]	ELEMENT	[Nm <sup>3</sup> /h]	[scfm]	Α	В	С	D	[1]	[kg]
BRAIRFC 0076	1/2"	07050 (S+H <sup>2</sup> +A <sup>2</sup> )	78	46	187	88	20	60	3x0,47	3x 0,7
BRAIRFC 0106	3/4"	14050 (S+H <sup>2</sup> +A <sup>2</sup> )	120	70	257	88	20	80	3x0,6	3x 0,8
BRAIRFC 0186	1"	12075 (S+H <sup>2</sup> +A <sup>2</sup> )	198	116	263	125	32	100	3x1,57	3x 1,8
BRAIRFC 0306	1"	22075 (S+H <sup>2</sup> +A <sup>2</sup> )	335	197	363	125	32	120	3x 2,2	3x 2,5
BRAIRFC 0476	1 ½"	32075 (S+H <sup>2</sup> +A <sup>2</sup> )	510	300	461	125	32	140	3x 2,8	3x 2,5
BRAIRFC 0706	1 ½"	50075 (S+H <sup>2</sup> +A <sup>2</sup> )	780	459	640	125	32	160	3x 3,9	3x 3,2

Flow capacity at 7 bar(g), 20°C

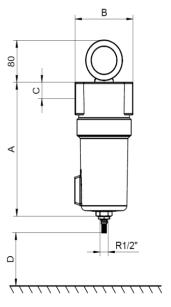
# PRESSURE EQUIPMENT DIRECTIVE PED 97/23/CE (Fluid group 2)

BRAIRFC 0076 – B-AIR 0476 Not required

BRAIRFC 0706 Category 1, Module A

#### **IMPORTANT**

• Differential pressure on BR-AIRFC should never exceed 3000 mbar, otherwise filter elements can be damaged.



#### **CORRECTION FACTORS**

To calculate the correct capacity of a given filter based on actual operating conditions, multiply the nominal flow capacity by the appropriate correction factor(s). CORRECTED CAPACITY = NOMINAL FLOW CAPACITY x COP

## **OPERATING PRESSURE**

	0. 2.0															
	[bar]	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
Ī	[psi]	29	44	58	72	87	100	115	130	145	160	174	189	203	218	232
	COP	0,38	0,5	0,63	0,75	0,88	1	1,13	1,25	1,38	1,50	1,63	1,75	1,88	2,00	2,13

## **MAINTENANCE**

Replace filter elements at least every 3 months or sooner if. Change the sealing when you disassemble filter housing. Once per year make a visual check of filter housing and make sure there is no visual damage.

#### WARNING

Breathing air filter set BRAIRFC is not declared as CO2 and CO removal filter. Despite that BAIRFC comprises filter element which can reduce CO content.

#### INFORMATION IN THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE



Our quality management system is certified by BUREAU VERITAS in conformity with ISO 9001:2008 Reg. number: 200285

